

# PERRY JOHNSON LABORATORY ACCREDITATION, INC.

# Certificate of Accreditation

Perry Johnson Laboratory Accreditation, Inc. has assessed the Laboratory of:

#### CEMYR Instrumentos, S.A. de C.V.

Av. Las Puentes No. 207, Col. Las Puentes 2do. Sector San Nicolás de los Garza, Nuevo León, México C.P. 66460

(Hereinafter called the Organization) and hereby declares that Organization is accredited in accordance with the recognized International Standard:

#### ISO/IEC 17025:2017

This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (as outlined by the joint ISO-ILAC-IAF Communiqué dated April 2017):

Optical, Time and Frequency, Chemical, Dimensional, Mass, Force and Weighing Devices, Electrical and Thermodynamic Calibration
(As detailed in the supplement)

Accreditation claims for such testing and/or calibration services shall only be made from addresses referenced within this certificate. This Accreditation is granted subject to the system rules governing the Accreditation referred to above, and the Organization hereby covenants with the Accreditation body's duty to observe and comply with the said rules.

For PJLA:

Tracy Szerszen

President

Perry Johnson Laboratory Accreditation, Inc. (PJLA) 755 W. Big Beaver, Suite 1325 Troy, Michigan 48084 Initial Accreditation Date: Issue Date: Expiration Date:

March 30, 2008 October 26, 2020 January 31, 2023

Accreditation No.: Certificate No.:

60097 L20-642

The validity of this certificate is maintained through ongoing assessments based on a continuous accreditation cycle. The validity of this certificate should be confirmed through the PJLA website: <a href="www.pjlabs.com">www.pjlabs.com</a>





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Av. Las Puentes No. 207, Col. Las Puentes 2do. Sector San Nicolás de los Garza, Nuevo León, México. C.P. 66460 Contact Name: Orlando Reyes Hernandez Phone: 818-057-5931

Accreditation is granted to the facility to perform the following calibrations:

#### Optical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Reflectance Spectrometers	400 nm to 700 nm		Ceramic Tiles
Reflectance Color	0 % to 100 % reflectance (ρ)		II-PCAL-OPT-02
Spectrometers <sup>FO</sup>	Color Values:		ASTM E-1164
	CIE L*: 0 to 100	CIE L*: 0.21	ASTM E-308
	CIE a*: -40 to 40	CIE a*: 0.09	
	CIE b*: -40 to 88	CIE b*: 0.15	
Transmittance	τ: 10 % T to 90 % T	$(500 \times 10^{-4} + 500 \times 10^{-5} \text{X})$	Neutral Density
Spectrophotometers <sup>FO</sup>	Spectral Bandwidth (2 nm)	90 % T reading in % T	Glass Filters
	λ: 279.46 nm to 638.02 nm	0.11 nm	Interference Filters
	Spectral Bandwidth (2 nm)		II-PCAL-OPT-01
			ASTM E-275
Gloss Meters <sup>FO</sup>	Angle 20°: 92 Gloss Units	0.17 Gloss Units	High Gloss Glass
	Angle 60°: 95 Gloss Units	0.16 Gloss Units	II-PCAL-OPT-04 ASTM D-523
	Angle 85°: 99 Gloss Units	0.25 Gloss Units	ASTMI D-323
Hi Gloss Tiles <sup>F</sup>	Angle 20°: 92 Gloss Units	0.17 Gloss Units	
	Angle 60°: 95 Gloss Units	0.16 Gloss Units	
	Angle 85°: 99 Gloss Units	0.25 Gloss Units	
Equipment for Visual	900 lux to 11 000 lux	$(17.16 + 3.35 \times 10^{-4} \text{L}) \text{ lux}$	Light Meter
Appraisal of the Colors	Light Chambers	X	II-PCAL-OPT-05
and Color Difference <sup>O</sup>			ASTM D-1729
Light Meters <sup>F</sup>	1 lux to 20 000 lux	$(0.658 + 4.19 \times 10^{-4} \text{L}) \text{ lux}$	Quartz Tungsten
			Halogen Lamps
			Light Meter
			II-PCAOPT-06
			NIST SP 230-57

#### Electrical

MEASURED INSTRUMENT,	RANGE OR NOMINAL DEVICE	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	SIZE AS APPROPRIATE	MEASUREMENT	EQUIPMENT
		CAPABILITY EXPRESSED	AND REFERENCE
		AS AN UNCERTAINTY (±)	STANDARDS USED
Temperature Calibration,	-180 °C to 750 °C	0.12 °C	Fluke 724
Indication and Control			Electrical Simulation of
Equipment used with			Thermocouple Output
Thermocouple Type J <sup>F</sup>			Euramet-cg-11
			ASTM E1137/E1137M
			ASTM E230/E230M





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#### Electrical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE S°IZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Temperature Calibration. Indication and Control Equipment used with RTD Pt $100^F$ (27.08 $\Omega$ to $360.55 \Omega$ )	-180 °C to 750 °C	0.08 °C	Fluke 724 Electrical Simulation of RTD Output Euramet_cg-11 ASTM E1137/E1137M ASTM E230/E230M

#### Chemical

MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
Kinematic Viscometers <sup>FO</sup>	68.4 mm <sup>2</sup> /s	0.5 % of reading	Cannon Certified
Flow Cups, Glass	160.4 mm <sup>2</sup> /s	0.3 % of reading	Liquids Standards
Capillary Kinematic	477 mm <sup>2</sup> /s	0.1 % of reading	II-PCAL-MEC-03
Viscometers			ISO 2431 ASTM D1200
Note: All ranges are at			ASTM D1200 ASTM D4212
25°C			ASTM D4212 ASTM D446
Dynamic Viscometers -	500 Pa·s	1.1 % of reading	Brookfield and Cannon
Rotational Viscometers <sup>FO</sup>	1 000 Pa·s	1.1 % of reading	Viscosity Standards
Note: All ranges are at	5 000 Pa·s	1.1 % of reading	Calibration ASTM E-2975
25°C	12 500 Pa·s	1.1 % of reading	II-PCAL-MEC-01
Potential of Hydrogen -	4 pH	0.34 % of reading	pH 4 Buffer
pH Meters <sup>FO</sup>	7 pH	0.24 % of reading	pH 7 Buffer
	10 pH	0.19 % of reading	pH 10 Buffer
			II-PCAL-ELEQ-02 ASTM D-1293
Conductivity Meters <sup>FO</sup>	84 μS/cm	1.1 μS/cm	Control, Thermo Electron,
	1 423 μS/cm	5.5 μS/cm	HANNA Ricca Chemical
	12 880 μS/cm	60 μS/cm	Companies Standard Solutions
	·	·	II-PCAL-ELEQ-01
			STM D-1125
Turbidity Meters <sup>FO</sup>	20 NTU	2 NTU	Formazin Standards
	800 NTU	49 NTU	II-PCAL-OPT-07
	1 000 NTU	51 NTU	HACH Method 8195
	4 000 NTU	85 NTU	



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Mass, Force and Weighing Devices				
MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE OR NOMINAL DEVICE SIZE AS APPROPRIATE	CALIBRATION AND MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED	
Weight Class	1 g	0.03 mg	ABBA Substitution Method.	
F1, F2, M1, M2, M3 <sup>F</sup>	2 g	0.03 mg	Analytical Scale. Mettler Toledo	
	5 g	0.05 mg	(Res.= 0.01 mg) OIML E2 Weights	
	10 g	0.05 mg		
	20 g	0.05 mg		
	50 g	0.07 mg		
	100 g	0.09 mg		
Weight Class	200 g	0.9 mg	ABBA Substitution Method.	
F2, M1, M2, M3 <sup>F</sup>	500 g	1.6 mg	Weight Class F1 OIML	
	1 000 g	2.5 mg	Analytical Scale Sartorius (Res.= 1 mg) OIML R 111	
Weight Class	2 000 g	5 mg	ABBA Substitution Method	
F2, M1, M2, M3 <sup>F</sup>	5 000 g	5 mg	Weight F1 OIML Scale Mettler	
		COV-	(Res.= 10 mg) OIML R 111	
Weight Class M2, M3 <sup>F</sup>	5 000 g	0.23 g	ABBA Substitution	
	10 000 g	0.3 g	Method. OIML	
	20 000 g	0.4 g	Weights M1 Scale Sartorius	
			(Res.= 0.1 g) OIML R 111	
Scales and Balances <sup>O</sup>	1 g to 200 g	$(314 \times 10-5 + 847 \times 10^{-6} \text{Wt}) \text{ mg}$	OIML Class E2, F1 and M1	
	1 g to 6 000 g	$(3.14 \times 10^{-5} + 1.67 \times 10^{-6} \text{Wt}) \text{ g}$	Weights II-PCAL-MEC-02	
	0.1 kg to 100 kg	$(5.1 \times 10^{-5} + 165 \times 10^{-4} \text{Wt}) \text{ g}$	Guide:	
			SIM MWG7/cg-01/v.00	
			Metrology Interamerican System	

#### Dimensional

	Dimensional			
	MEASURED INSTRUMENT, QUANTITY OR GAUGE	RANGE (AND SPECIFICATION WHERE APPROPRIATE)	BEST MEASUREMENT CAPABILITY EXPRESSED AS AN UNCERTAINTY (±)	CALIBRATION EQUIPMENT AND REFERENCE STANDARDS USED
L		APPROPRIATE)		
Ī	Thickness Gages <sup>FO</sup>	23 μm to 1 453 μm	0.3 μm	Certified Shim Set
				II-PCAL-DIM-01
				ASTM E-376





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Thermodynamic

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MEASURED INSTRUMENT,	RANGE OR NOMINAL	CALIBRATION AND	CALIBRATION
QUANTITY OR GAUGE	DEVICE SIZE AS APPROPRIATE	MEASUREMENT CAPABILITY EXPRESSED	EQUIPMENT AND REFERENCE
	ATTROTRIATE	AS AN UNCERTAINTY (±)	STANDARDS USED
Temperature Calibration	5 °C to 60 °C	0.2 °C	Circulation Bath
Liquid in Glass			NIST SP 250-23
Thermometer <sup>F</sup>			ASTM E1-14
Temperature Measurement	40 °C to 300 °C	0.9 °C	Reed BX-150 Dry Block
Thermocouple Type T <sup>F</sup>			Temperature Calibrator
Temperature measurement	40 °C to 300 °C	0.9 °C	ASTM E644
Thermocouple Type K <sup>F</sup>			ASTM E2623
Temperature Measurement	40 °C to 300 °C	0.9 °C	
Thermocouple Type J <sup>F</sup>			
Temperature Controllers	20 °C to 550 °C	$(0.24 + 11 \times 10^{-4} \text{T})  ^{\circ}\text{C}$	Digital Thermometer
with Thermocouple			II-PCAL-TEMP-01
Type K <sup>FO</sup>	/		
Temperature Measurement	40 °C to 300 °C	0.9 °C	Reed BX-150 Dry Block
RTD Pt 1 000			Temperature Calibrator
$(1\ 155.4\ \Omega\ \text{to}\ 2\ 120.5\ \Omega)^{\text{F}}$			ASTM E644
Thermometer of Mercury	40 °C to 300 °C	0.9 °C	ASTM E2623
in Glass <sup>F</sup>			

Time and Frequency

Time and Trequency			
MEASURED INSTRUMENT,	RANGE	BEST MEASUREMENT	CALIBRATION EQUIPMENT
QUANTITY OR GAUGE	(AND SPECIFICATION	CAPABILITY EXPRESSED	AND REFERENCE STANDARDS
	WHERE APPROPRIATE)	AS AN UNCERTAINTY (±)	USED
Stop Watch <sup>F</sup>	3 600 s	0.5 s	Stop Watch
			Direct Comparison Method
			II-PCAL-TIEMP-01
			NIST SP 960-12

- 1. The CMC (Calibration and Measurement Capability) stated for calibrations included on this scope of accreditation represents the smallest measurement uncertainty attainable by the laboratory when performing a more or less routine calibration of a nearly ideal device under nearly ideal conditions. It is typically expressed at a confidence level of 95 % using a coverage factor k (usually equal to 2). The actual measurement uncertainty associated with a specific calibration performed by the laboratory will typically be larger than the CMC for the same calibration since capability and performance of the device being calibrated and the conditions related to the calibration may reasonably be expected to deviate from ideal to some degree.
- 2. The laboratories range of calibration capability for all disciplines for which they are accredited is the interval from the smallest calibrated standard to the largest calibrated standard used in performing the calibration. The low end of this range must be an attainable value for which the laboratory has or has access to the standard referenced. Verification of an indicated value of zero in the absence of a standard is common practice in the procedure for many calibrations but by its definition it does not constitute calibration of zero capacity.





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Accreditation is granted to the facility to perform the following calibrations:

- 3. The presence of a superscript F means that the laboratory performs calibration of the indicated parameter at its fixed location. Example: Outside Micrometer<sup>F</sup> would mean that the laboratory performs this calibration at its fixed location.
- 4. The presence of a superscript O means that the laboratory performs calibration of the indicated parameter onsite at customer locations. Example: Outside Micrometer<sup>O</sup> would mean that the laboratory performs this calibration onsite at the customer's location.
- 5. The presence of a superscript FO means that the laboratory performs calibration of the indicated parameter both at its fixed location and onsite at customer locations. Example: Outside Micrometer<sup>FO</sup> would mean that the laboratory performs this calibration at its fixed location and onsite at customer locations.
- 6. Measurement uncertainties obtained for calibrations performed at customer sites can be expected to be larger than the measurement uncertainties obtained at the laboratories fixed location for similar calibrations. This is due to the effects of transportation of the standards and equipment and upon environmental conditions at the customer site which are typically not controlled as closely as at the laboratories fixed location.
- 7. The term L represents length in inches or millimeters as appropriate to the uncertainty statement.
- 8. The term T represents temperature in °C or °F as appropriate to the uncertainty statement.
- 9. The term Wt represents weight in pounds or grams (including SI multiple and submultiple units) appropriate to the uncertainty statement.

